## CONSTANT-THRUST ORBIT-RAISING TRANSFER CHARTS <br> AD-A269 088

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Final Report


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## INTRODUCTION

This report provides a simple tool for the orbital mission planner to use in designing optimal, coplanar, continuous-thrust trajectories. Six charts are presented that relate vehicle design parameters to orbit design parameters for circle-to-circle orbit raising.

Each transfer is accomplished with constant thrust through the entire flight path with no restriction on its magnitude. The direction of thrust is free to vary within the orbital plane with fuel expenditure modeled by the rocket equation. Intermediate eccentricity is allowed to grow and shrink for any number of orbit revolutions as optimally determined.

There has been a substantial amount of work done on low-thrust trajectories. Of particular relevance to this report are the works covering optimal, continuous, lowthrust transfers [Refs. 1 through 17]; included in these are numerous papers by Edelbaum [Refs. 3, 7, 8, and 11]. A mission planning tool for optimal, many-revolution, orbit transfers was presented by Wiesel and Alfano [Ref. 12] where an analytically derived solution was obtained and presented in graphical form.

The equations of motion used in this optimal control problem are in their complete form for the coplanar circle-to-circle case. The initial acceleration $A_{i}$ appears in these equations and is allowed to vary from case to case as a parameter. Changing the spacecraft's initial acceleration always changes the minimum time to accomplish the orbit raising. To present the solution data in a user-friendly, universal form (Figs. 1 through 7), the problem is rescaled using the initial orbit radius and gravitational parameter of the central body; in addition, the time-of-flight $t_{f}$ is replaced by the total accumulated velocity change $\Psi_{f}$. The results of many such optimal cases are presented in graphical form, showing the relationship between spacecraft acceleration, propellant mass fraction, initial-to-final orbit radius ratio, and the minimum accumulated velocity or change. The graphs themselves are composed of parametric families of optimal solutions assembled in comprehensive charts for interpolation by the orbital mission planner.

The charts cover the total range of spacecraft acceleration values. Many users of space $n /$ assets are interested in minimum-time orbit raising and repositioning, so the high

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acceleration cases will be of increasing future interest as continuous-thrust propulsion technology improves.

## EQUATIONS OF MOTION

The differential equations that define spacecraft motion are derived under the following assumptions:
-- The force of thrust is constant and always in the plane of motion.
-- The vehicle has a fixed propellant mass flow rate.
-- The vehicle acceleration is due solely to the force of thrust and a spherically symmetric inverse square central gravitational field.
Using the defined nomenclature (page 13) and the above assumptions, the polar equations of motion are

$$
\begin{align*}
& \dot{\mathrm{r}}=\mathrm{u}  \tag{1}\\
& \dot{\mathrm{u}}=\frac{\mathrm{v}^{2}}{\mathrm{r}}-\frac{\mu}{\mathrm{r}^{2}}+\frac{\mathrm{A}_{\mathrm{i}} \sin \phi}{1+\dot{\mathrm{m}} \mathrm{t}}  \tag{2}\\
& \dot{\mathrm{v}}=-\frac{\mathrm{uv}}{\mathrm{r}}+\frac{\mathrm{A}_{\mathrm{i}} \cos \phi}{1+\dot{\mathrm{m} \mathrm{t}}}  \tag{3}\\
& \dot{\theta}=\frac{v}{\mathrm{r}} \tag{4}
\end{align*}
$$

where the dot denotes the first derivative with respect to time. The specific mass flow rate $\dot{m}$ is the actual mass flow rate divided by the initial mass. This value is negative when dealing with propellant loss.

## OPTIMAL CONTROL FORMULATION

Given an initial and final radius, the fuel used between circular coplanar orbits must be minimized. This is equivalent to minimizing transfer time because $\dot{\mathrm{m}}$ is assumed constant. From Bryson and Ho [Ref. 18], the Harniltonian can be written as

$$
\begin{equation*}
\mathrm{H}=1+\lambda_{\mathrm{r}} \dot{\mathrm{r}}+\lambda_{\mathbf{u}} \dot{\mathrm{u}}+\lambda_{\mathbf{v}} \dot{\mathrm{v}} \tag{5}
\end{equation*}
$$

where the polar angle is omitted because the exact final position is not specified and $\theta$ does not appear in the equations of motion. The behavior of the Lagrange multipliers is given by

$$
\begin{align*}
& \dot{\lambda}_{\mathrm{r}}=-\lambda_{\mathbf{u}}\left(-\frac{\mathbf{v}^{2}}{\mathrm{r}^{2}}+\frac{2 \mu}{\mathrm{r}^{3}}\right)-\lambda_{\mathbf{v}}\left(\frac{\mathbf{u v}}{\mathrm{r}^{2}}\right)  \tag{6}\\
& \dot{\lambda}_{\mathbf{u}}=-\lambda_{\mathrm{r}}+\lambda_{\mathbf{v}}\left(\frac{\mathrm{v}}{\mathrm{r}}\right)  \tag{7}\\
& \dot{\lambda}_{\mathbf{v}}=-\lambda_{\mathbf{u}}\left(\frac{2 \mathbf{v}}{\mathrm{r}}\right)+\lambda_{\mathbf{v}}\left(\frac{\mathbf{u}}{\mathrm{r}}\right) \tag{8}
\end{align*}
$$

The partial of $H$ with respect to the control parameter $\phi$ must equal zero

$$
\begin{equation*}
\frac{\partial \mathrm{H}}{\partial \phi}=\left(\lambda_{\mathrm{u}} \cos \phi-\lambda_{\mathrm{v}} \sin \phi\right) \frac{\mathrm{A}_{\mathrm{i}}}{1+\dot{\mathrm{m} t}}=0 \tag{9}
\end{equation*}
$$

Knowing the acceleration term cannot be zero, the control law is established as

$$
\begin{equation*}
\tan \phi=\frac{-\lambda_{\mathbf{u}}}{-\lambda_{\mathbf{v}}} \tag{10}
\end{equation*}
$$

The complete transfer is characterized by the initial choice of Lagrange multipliers. To date, the only closed-form solution that exists is for the many-revolution case where intermediate eccentricity is assumed to be zero and only tangential thrust is considered [Ref. 12]. Realizing that these multipliers can be scaled without affecting the control law or $\lambda$ dynamics, $\lambda_{\mathrm{r}}$ is set to -1 and a numerical search is used to find the remaining two.

## ACCUMULATED VELOCITY CHANGE

Accumulated velocity change, $\tau$, is defined here as the total velocity imparted by the force of thrust during the elapsed transfer time,

$$
\begin{equation*}
\tau_{\mathrm{f}}=\int_{0}^{\mathrm{t}_{\mathrm{f}}} \frac{\mathrm{~A}_{\mathrm{i}}}{1+\dot{\mathrm{m} \mathrm{t}}} \mathrm{dt} \tag{11}
\end{equation*}
$$

This formulation of the well-known rocket equation serves two purposes: it models the
effect of fuel depletion and also defines the relationship between time and thrustinduced velocity change through the equation

$$
\begin{equation*}
\nabla_{f}=\frac{A_{i}}{\dot{m}} \ln \left(1+\dot{\mathrm{m}} \mathrm{t}_{\mathrm{f}}\right) \tag{12}
\end{equation*}
$$

Recasting the minimum-time solution in terms of $\gamma_{f}$ provides the means for a very compact graphical representation when considering the initial acceleration $A_{i}$ and the propellant mass fraction,

$$
\begin{equation*}
\mathrm{m}_{\mathrm{p}}=-\dot{\mathrm{m}}_{\mathrm{f}} \tag{13}
\end{equation*}
$$

Given $A_{i}, m_{p}$, and $\Phi_{f}$ from a transfer chart, the specific mass flow rate and final time are computed as

$$
\begin{equation*}
\dot{\mathrm{m}}=\frac{A_{i}}{\gamma_{f}} \ln \left(1-\mathrm{m}_{\mathrm{p}}\right) \tag{14}
\end{equation*}
$$

and

$$
\begin{equation*}
\mathrm{t}_{\mathrm{f}}=-\frac{\mathrm{m}_{\mathrm{p}}}{\dot{\mathrm{~m}}} \tag{15}
\end{equation*}
$$

For the limiting case where $\dot{m}$ and $m_{p}$ are zero, the total transfer time is simply

$$
\begin{equation*}
t_{f}=\frac{\tau_{f}}{A_{i}} \tag{16}
\end{equation*}
$$

## CHART GENERATION AND DISCUSSION

Proper scaling can eliminate the dependence on a specific central attracting body and allow a global mapping of solutions. The following definitions for distance and time units are based on the initial radial distance $r_{i}$ and the gravitational parameter of the central body $\mu$ :

$$
\begin{align*}
& 1 \mathrm{DU}^{*}=\mathrm{r}_{\mathrm{i}}  \tag{17}\\
& 1 \mathrm{TU}^{*}=\sqrt{\frac{\mathrm{r}^{3} \mathrm{i}^{\mu}}{\mu}} \tag{18}
\end{align*}
$$

Although these definitions are dependent on the physical parameters of a given transfer, the equations of motion are not. Conveniently, the gravitational parameter is always 1 $\mathrm{DU}^{* 3} / \mathrm{TU}^{* 2}$ and the initial values of the ( $\mathrm{r}, \mathrm{u}, \mathrm{v}$ ) array for any circle-to-circle coplanar transfer are simply ( $1 \mathrm{DU}^{*}, 0 \mathrm{DU}^{*} / \mathrm{TU}^{*}, 1 \mathrm{DU}^{*} / \mathrm{TU}^{*}$ ). The final values are ( $\mathrm{RDU} \mathrm{D}^{*}$, $0 \mathrm{DU}^{*} / \mathrm{TU}^{*}, \sqrt{1 / \mathrm{R}} \mathrm{DU}^{*} / \mathrm{TU}^{*}$ ) where R is the orbit ratio $\mathrm{r}_{\mathrm{f}} / \mathrm{r}_{\mathrm{i}}$. For this study only orbit raising is considered $\left(r_{f}>r_{i}\right)$.

As previously mentioned, the initial Lagrange multiplier values completely define the transfer. To solve this two-point boundary value problem $\lambda_{I}$ is set to -1 and a shooting $\operatorname{method}$ [Ref. 19] is used to find $\lambda_{\mathbf{u}}, \lambda_{\mathrm{v}}$, and $\mathrm{t}_{\mathrm{f}}$. Minimum-time solutions for a variety of orbit ratios and mass fractions are transformed to accumulated velocity change and plotted versus initial acceleration to produce Figures 1 through 7 (pages 14 through 20).

The ripples in the curves of Figures 1 through 4 reflect a transition region from gravitational force dominance to thrust dominance; they can be used to define the boundaries of low thrust (flat curve), intermediate thrust (rippled curve), and high thrust (constant upward sloping curve). Also, the ripples and subsequent upward slope testify to the additional cost of re-circularizing the final orbit. As seen in Figure 5, failure to complete a revolution during transfer increases the associated cost. The optimal steering law causes the eccentricity to increase for the first half of each revolution and then diminish in the latter half: the greater the thrust, the greater the eccentricity increase. If the desired radius is reached before completing a full revolution, the eccentricity must be zeroed out to meet the final condition of a circular orbit. The additional cost of this process is reflected by the peaks in the curves. When making more than five revolutions of the central body this effect is negligible because the induced eccentricity is very small and correctable with little additional maneuvering. If the final state is reached in less than one revolution, the intermediate eccentricity and associated cost grow with the shortness of the transfer arc. This is reflected in the positive slope of the curves. The cost of re-circularization diminishes as the ratio R increases because the gravitational force is less, making vehicle acceleration more effective. Also, when compared to Figure 1, the smaller ripples of Figures 2 through 4 reflect the increased thrust effectiveness due to mass loss.

Figure 6 characterizes all transfers where $A_{i}<10^{-4}$ due to the constancy of accumulated velocity change for a given orbit ratio; this is in agreement with the results of Wiesel
and Alfano [Ref. 12]. Figure 7 characterizes all transfers where $A_{i}>4$ due to the constant slope of the $\tau_{f}$ lines of Figures 1 through 4 ; the intercept value $V_{o}$ is used to approximate the total accumulated velocity change through the empirical equation

$$
\begin{equation*}
r_{f}=r_{o} \sqrt{A_{i}} \tag{19}
\end{equation*}
$$

## CHART VERIFICATION AND USE

As a matter of convention, the input parameters will always be given as the array ( $\mathrm{r}_{\mathrm{i}}$, $\left.{ }^{r} f, \mu, A_{i}, m_{p}\right)$. It is assumed the reader can determine total accumulated velocity to two significant figures from the transfer charts; six significant figures will be carried in all computations to reduce round-off error. Physical constants can be found in
Reierence 20. The data will be presented in the following form:

1) Unscaled Input Array
2) Scaled Input Array (Eqs. 17 and 18)
3) Accumulated velocity change from appropriate chart (Eq. 19, if needed)
4) Mass flow rate (Eq. 14, if needed)
5) Minimum time-of-flight (Eq. 15 or 16).

Test Case \#1 The first test case is an Earth-Mars transfer where both planetary orbits are assumed to be circular and coplanar. The spacecraft starts in a heliocentric orbit free of Earth's gravitational field and finishes free of Mars' field. Earth escape and Mars capture are not considered.

1) $\left(1.49598 \times 10^{11} \mathrm{~m}, 2.27939 \times 10^{11} \mathrm{~m}, 1.32712 \times 10^{20} \mathrm{~m}^{3} / \mathrm{s}^{2}, 8.33173 \times 10^{-4} \mathrm{~m} / \mathrm{s}^{2}, 0.0\right)$
2) ( $1.0 \mathrm{DU}^{*}, 1.52368 \mathrm{DU}^{*}, 1.0 \mathrm{DU}^{* 3} / \mathrm{TU}^{* 2}, 0.1405 \mathrm{DU}^{*} / \mathrm{TU}^{* 2}, 0.0$ )
3) ${ }_{\mathrm{f}}=0.50 \mathrm{DU}^{*} / \mathrm{TU}^{*}$ (From Fig. 1)
4) $\dot{m}=0 / T U^{*}$
5) $\mathrm{t}_{\mathrm{f}}=3.55872 \mathrm{TU}^{*}=1.78742 \times 10^{7} \mathrm{~s}$.

The exact numerical answer is $3.53186 \mathrm{TU}^{*}, 1.77393 \times 10^{7} \mathrm{~s}$, or 205.316 days.

Test Case \#2 An Earth-Mars transfer solution can be found in Bryson and Ho [Ref. 18], but a mass flow rate of $-12.9 \mathrm{lb} /$ day is given for a $10^{4} \mathrm{lb}$ vehicle instead of the propellant mass fraction; interpolation will be needed to find a solution. The specific mass flow rate is $-1.29 \times 10^{-3} /$ day or $-1.49306 \times 10^{-7} / \mathrm{s}$; as a starting point $\mathrm{m}_{\mathrm{p}}$ is set at 0.25 .

1) ( $\left.1.49598 \times 10^{11} \mathrm{~m}, 2.27939 \times 10^{11} \mathrm{~m}, 1.32712 \times 10^{20} \mathrm{~m}^{3} / \mathrm{s}^{2}, 8.33173 \times 10^{-4} \mathrm{~m} / \mathrm{s}^{2}, 0.25\right)$
2) ( $1.0 \mathrm{DU}^{*}, 1.52368 \mathrm{DU}^{*}, 1.0 \mathrm{DU}^{* 3} / \mathrm{TU}^{* 2}, 0.1405 \mathrm{DU}^{*} / \mathrm{TU}^{* 2}, 0.25$ )
3) $\tau_{f}=0.54 \mathrm{DU}^{*} / \mathrm{TU}^{*}$ (From Fig. 2)
4) $\dot{\mathrm{m}}=-0.0748506 / \mathrm{TU}^{*}=-1.49026 \times 10^{-8} / \mathrm{s}$
5) $\mathrm{t}_{\mathrm{f}}=3.33999 \mathrm{TU}^{*}=1.67756 \times 10^{7} \mathrm{~s}$.

This final time solution is adequate because $\dot{m}$ from Equation 14 is within two significant figures of the original. For illustration purposes, $m_{p}$ will be increased to 0.5 and interpolation will be used to refine the results and better determine the transfer time.

1) $\left(1.49598 \times 10^{11} \mathrm{~m}, 2.27939 \times 10^{11} \mathrm{~m}, 1.32712 \times 10^{20} \mathrm{~m}^{3} / \mathrm{s}^{2}, 8.33173 \times 10^{-4} \mathrm{~m} / \mathrm{s}^{2}, 0.5\right)$
2) ( $1.0 \mathrm{DU}^{*}, 1.52368 \mathrm{DU}^{*}, 1.0 \mathrm{DU}^{* 3} / \mathrm{TU}^{* 2}, 0.1405 \mathrm{DU}^{*} / \mathrm{TU}^{* 2}, 0.5$ )
3) $\tau_{f}=0.59 \mathrm{DU}^{*} / \mathrm{TU}^{*}$ (From Fig. 3)
4) $\dot{\mathrm{m}}=-0.165063 / \mathrm{TU}^{*}=-3.28637 \times 10^{-8} / \mathrm{s}$
5) $\mathrm{t}_{\mathrm{f}}=3.02915 \mathrm{TU}^{*}=1.52144 \times 10^{7} \mathrm{~s}$.

Linear interpolation of m produces a final ti ne of $3.33951 \mathrm{TU}^{*}, 1.67729 \times 10^{7} \mathrm{~s}$, or 194.131 days. This is within two significant figures of the Bryson and Ho solution of 193 days [Ref. 18] and the exact numerical solution of 192.748 days.

Test Case \#3 This case involves a LEO-GEO transfer using earth canonical units and metric units for a propellant mass fraction of 0.463 , requiring interpolation between $m_{p}$ values of 0.25 and 0.5 .

1) $\left(1.05 \mathrm{DU}_{\oplus}, 6.61 \mathrm{DU}_{\oplus}, 1.0 \mathrm{DU}_{\oplus}{ }^{3} / \mathrm{TU}_{\oplus}{ }^{2}, 4.0 \times 10^{-3} \mathrm{~m} / \mathrm{s}^{2}, 0.25\right)$
2) ( $1.0 \mathrm{DU}^{*}, 6.29524 \mathrm{DU}^{*}, 1.0 \mathrm{DU}^{* 3} / \mathrm{TU}^{* 2}, 4.50079 \times 10^{-4} \mathrm{DU}^{*} / \mathrm{TU}^{* 2}, 0.25$ )
3) $\tau_{f}=0.60 \mathrm{DU}^{*} / \mathrm{TU}^{*}$ (From Fig. 2)
4) $\dot{\mathrm{m}}=-2.15799 \times 1 \mathrm{n}^{-4} / \mathrm{TU}^{*}=-2.48596 \times 10^{-7} / \mathrm{s}$
5) $\mathrm{t}_{\mathrm{f}}=1.25849 \times 10^{3} \mathrm{TU}^{*}=1.00565 \times 10^{6} \mathrm{~s}$.

Increasing $m_{p}$ to 0.5 yields

1) $\left(1.05 \mathrm{DU}_{\oplus}, 6.61 \mathrm{DU}_{\oplus}, 1.0 \mathrm{DU}_{\oplus}{ }^{3} / \mathrm{TU}_{\oplus}{ }^{2}, 4.0 \times 10^{-3} \mathrm{~m} / \mathrm{s}^{2}, 0.5\right)$
2) ( $1.0 \mathrm{DU}^{*}, 6.29524 \mathrm{DU}^{*}, 1.0 \mathrm{DU}^{* 3} / \mathrm{TU}^{* 2}, 4.50079 \times 10^{-4} \mathrm{DU}^{*} / \mathrm{TU}^{* 2}, 0.5$ )
3) $\tau_{f}=0.60 \mathrm{DU}^{*} / \mathrm{TU}^{*}$ (From Fig. 3)
4) $\dot{\mathrm{m}}=-5.19952 \times 10^{-4} / \mathrm{TU}^{*}=-5.98972 \times 10^{-7} / \mathrm{s}$
5) $\mathrm{t}_{\mathrm{f}}=9.61628 \times 10^{2} \mathrm{TU}^{*}=8.34763 \times 10^{5} \mathrm{~s}$.

Linear interpolation to match the given $\mathrm{m}_{\mathrm{p}}$ produces a final time of $1.00556 \times 10^{3} \mathrm{TU}^{*}$, $8.72902 \times 10^{5} \mathrm{~s}$, or 10.103 days. This solution is close to the 10.0 day result of Prussing
[Ref. 17] and the exact numerical solution of 10.0808 days.

Test Case \#4 This is a LEO-GEO transfer similar to \#3 with the acceleration reduced by a factor of 1000 and a propellant mass fraction of 0.25 .

1) $\left(1.05 \mathrm{DU}_{\oplus}, 6.61 \mathrm{DU}_{\oplus}, 1.0 \mathrm{DU}_{\oplus}{ }^{3} / \mathrm{TU}_{\oplus}{ }^{2}, 4.0 \times 10^{-6} \mathrm{~m} / \mathrm{s}^{2}, 0.25\right)$
2) ( $1.0 \mathrm{DU}^{*}, 6.29524 \mathrm{DU}^{*}, 1.0 \mathrm{DU}^{* 3} / \mathrm{TU}^{* 2}, 4.50079 \times 10^{-7} \mathrm{DU}^{*} / \mathrm{TU}^{* 2}, 0.25$ )
3) $\tau_{f}=0.60 \mathrm{DU}^{*} / \mathrm{TU}^{*}$ (From Fig. 6)
4) $\dot{\mathrm{m}}=-2.15799 \times 10^{-7} / \mathrm{TU}^{*}=-2.48596 \times 10^{-10} / \mathrm{s}$
5) $\mathrm{t}_{\mathrm{f}}=1.25849 \times 10^{6} \mathrm{TU}^{*}=1.00565 \times 10^{9} \mathrm{~s}$.

This case and the previous one involve low thrust (flat curve for Figures 1 through $4, \widetilde{\gamma}_{f}$ constant for a given orbit ratio $R$ regardless of $m_{p}$ or $A_{i}$ ). Scaling the acceleration causes an inverse scaling of transfer time. As expected, the final time is 1000 times greater than the test case $\# 3$ results for $m_{p}=0.25$. This agrees with Reference 12.

Test Case \#5 This is a high-thrust, LEO-GEO transfer; it is similar to \#3 with the acceleration increased by a factor of $10^{5}$ and a propellant mass fraction of 0.75 .

1) $\left(1.05 \mathrm{DU}_{\oplus}, 6.61 \mathrm{DU}_{\oplus}, 1.0 \mathrm{DU}_{\oplus}{ }^{3} / \mathrm{TU}_{\oplus}{ }^{2}, 4.0 \times 10^{2} \mathrm{~m} / \mathrm{s}^{2}, 0.75\right)$
2) ( $1.0 \mathrm{DU}^{*}, 6.29524 \mathrm{DU}^{*}, 1.0 \mathrm{DU}^{* 3} / \mathrm{TU}^{* 2}, 45.0079 \mathrm{DU}^{*} / \mathrm{TU}^{* 2}, 0.75$ )
3) $\tau_{o}=6.4 \mathrm{DU}^{*} / \mathrm{TU}^{*}$ (From Fig. 7), $\tau_{\mathrm{f}}=42.9363 \mathrm{DU}^{*} / \mathrm{TU} *$ (Eq. 19)
4) $\dot{\mathrm{m}}=-1.45309 / \mathrm{TU}^{*}=-1.67292 \times 10^{-3} / \mathrm{s}$
5) $\mathrm{t}_{\mathrm{f}}=0.516144 \mathrm{TU}^{*}=448.05 \mathrm{~s}$.

The exact numerical solution is 445.582 s .

Test Case \#6 The last test case is an intermediate-thrust, Earth-Jupiter transfer where both planetary orbits are assumed to be circular and coplanar. Earth escape and Jupiter capture are not considered.

1) ( $\left.1.49598 \times 10^{11} \mathrm{~m}, 7.78299 \times 10^{11} \mathrm{~m}, 1.32712 \times 10^{20} \mathrm{~m}^{3} / \mathrm{s}^{2}, 1.77902 \times 10^{-4} \mathrm{~m} / \mathrm{s}^{2}, 0.75\right)$
2) ( $1.0 \mathrm{DU}^{*}, 5.20260 \mathrm{DU}^{*}, 1.0 \mathrm{DU}^{* 3} / \mathrm{TU}^{* 2}, 0.03 \mathrm{DU}^{*} / \mathrm{TU}^{* 2}, 0.75$ )
3) $\tau_{f}=1.1 \mathrm{DU}^{*} / \mathrm{TU}^{*}$ (From Fig. 4)
4) $\dot{\mathrm{m}}=-0.037808 / \mathrm{TU}^{*}=-1.89897 \times 10^{5} / \mathrm{s}$
5) $\mathrm{t}_{\mathrm{f}}=19.8371 \mathrm{TU}^{*}=9.96348 \times 10^{7} \mathrm{~s}=1153.18$ days.

The exact numerical solution is 1150.34 days.

## CLOSING REMARKS

This report outlines a method to generate minimum-fuel circle-to-circle coplanar transfer trajectories for a vehicle with constant thrust. Accumulated velocity change replaces the time-of-flight while also accounting for propellant mass loss. The solutions are globally mapped with no restrictions on initial thrust magnitude, intermediate eccentricity, or number of revolutions of the central body. Several examples are presented that verify the transfer charts and show their ease of use. These charts are useful tools for mission planners and satellite builders to assess preliminary fuel requirements or to compare different propulsion technologies.

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## NOMENCLATURE

$$
\begin{array}{ll}
\mathrm{A}_{\mathrm{i}} & =\text { initial vehicle acceleration } \\
\mathrm{DU}^{*} & =\text { scaled distance unit } \\
\mathrm{DU}_{\oplus} & =\text { earth distance unit } \\
\mathrm{H} & =\text { Hamiltonian } \\
\mathrm{m} & =\text { meters } \\
\dot{\mathrm{m}} & =\text { specific propellant mass flow rate of vehicle } \\
\mathrm{m}_{\mathrm{p}} & =\text { propellant mass fraction } \\
\mathrm{r} & =\text { radial distance of vehicle from attracting center } \\
\mathrm{r}_{\mathrm{f}} & =\text { final radial distance } \\
\mathrm{r}_{\mathrm{i}} & =\text { initial radial distance } \\
\mathrm{R} & =\text { ratio of final to initial radial distance } \\
\mathrm{s} & =\text { seconds } \\
\mathrm{t} & =\text { time } \\
\mathrm{t}_{\mathrm{f}} & =\text { total time of transfer (time-of-flight) } \\
\mathrm{T} U^{*} & =\text { scaled time unit } \\
\mathrm{TU} & =\text { earth time unit } \\
\mathrm{u} & =\text { radial component of velocity } \\
u & =\text { radial component of velocity } \\
\mathrm{v} & =\text { transverse component of velocity } \\
\mathrm{V}_{\mathrm{f}} & =\text { total accumulated velocity change } \\
\nabla_{\mathrm{o}} & =\text { accumulated velocity change intercept value } \\
\theta & =\text { polar angle } \\
\lambda & =\text { Lagrange multiplier } \\
\lambda_{\mathrm{r}} & =\text { Lagrange multiplier associated with } \mathrm{r} \\
\lambda_{\mathrm{u}} & =\text { Lagrange multiplier associated with u } \\
\lambda_{\mathrm{v}} & =\text { Lagrange multiplier associated with } \mathrm{v} \\
\mu & =\text { gravitational constant of attracting center } \\
\phi & =\text { in-plane thrust direction angle (control parameter) }
\end{array}
$$


FIG. $1 \boldsymbol{r}_{\mathrm{f}}$ contours for various orbit ratios $\mathrm{R}\left(\mathrm{m}_{\mathrm{p}}=0\right)$

FIG. $2 r_{f}$ contours for various orbit ratios $R\left(m_{p}=0.25\right)$

FIG. $3 r_{f}$ coutours for various orbit ratios $R\left(m_{p}=0.5\right)$

FIG. $4 \boldsymbol{r}_{f}$ contours for various orbit ratios $\mathrm{R}\left(\mathrm{m}_{\mathrm{p}}=\mathbf{0 . 7 5}\right.$ )

FIG. $5 r_{f}$ contours with superimposed revolution lines $\left(m_{p}=0\right)$

FIG. $6 r_{f}$ contour for low thrust $\left(A_{i}<10^{-4}\right)$

FIG. $7 \mathbf{r}_{0}$ contours for high thrust ( $A_{i}>4$ )


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